

Date: Friday, 23/01/2009 7:19:31 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45113	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251113
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42660	Material : N/A
Written By : _____	Due Date : 29/01/2009 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-113 with Dart IPP D212-725-1-113"

Send a copy of this IPP

u 09.01.23

2.0	D2127251113	Gusset
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
GUSSET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-113	gusset	_____
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-113 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45113

Part Number: D2127251113

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



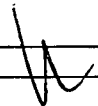
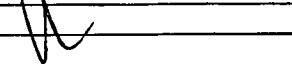
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:19:31 AM
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Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 45113		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251113
This Issue	: 23/01/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42660	Material	: N/A
Written By	: 	Due Date	: 29/01/2009 Qty: 1 Um: Each
Checked & Approved By	: 		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-113 with Dart IPP D212-725-1-113"

Send a copy of this IPP

u 09.01.23

2.0	D2127251113	Gusset
-----	-------------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

GUSSET


3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-113 gusset 46321 

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-113 REV. E

JAN 30 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:19:31 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45113

Part Number: D2127251113

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



NA

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 09.02.03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.25**Discrepancy:

Fabricate D212-725-1-113 / -114, Gusset for Dart Aerospace.

Resolution:

D212-725-1-113 / -114, Gusset fabricated IAW D212-725-1 Dwg Pg. 36, Fig. 11. Material 2024T3 .040 , Batch No. 0687.

1.25 Work Done By: Kelly Alliston*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.26Discrepancy:

Fabricate D212-725-1-115, Angle for Dart Aerospace.

Resolution:

D212-725-1-115, Angle fabricated IAW D212-725-1 Dwg Pg. 36, Fig. 10. Material 2024-T3511 .130 , Batch No. 0548.

1.26 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.27Discrepancy:

Fabricate D212-725-1-117, Fairlead Bracket for Dart Aerospace.

Resolution:

D212-725-1-117, Fairlead fabricated IAW D212-725-1 Dwg Pg. 37, Fig. 20. Material 202T3 .040 , Batch No.2648

1.27 Work Done By: Jason Chanthyvong*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.28Discrepancy:

Fabricate D212-725-1-119, Cowl Bracket for Dart Aerospace.

Resolution:

NA

1.28 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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